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D4417-011
Job Sheet 204619



Part No: D4417-011

Job Qty: 2 pcs

Part Name: Q.R. Step Assembly (206L/407)



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/16/19

Job Tracking No:

Due Date: 1/16/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG D4417 REV B SHEETS 1,2, D2690 REV B2 IPP REV:A NEW ISSUE 11-07-11 JLM VERIFIED BY:EC
IPP REV:B 11.08.17 PER REV:B, DD VERF:JLM IPP REV:C 11.10.25 replace D2690-6 for CBL-460 & CBL-1240 for assembling purpose DD ver:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Packaging 1 - Pick Kit	2 pcs	1/16/20		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		

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120 Handfinish - 4-1-Assembly-B4B	2 pcs	1/16/20	0.00 1.16	Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				Handfinish - 4 - 1 - B4B	
				Handfinish - 4 - 10 - B4B	BE320-01-06.
				Handfinish - 4 - 11 - B4B	
				Handfinish - 4 - 12 - B4B	
				Handfinish - 4 - 13 - B4B	
				Handfinish - 4 - 14 - B4B	
130 QC 5	2 pcs	1/16/20	0.00 0.00	Handfinish - 4 - 15 - B4B	
				Handfinish - 4 - 2 - B4B	
				Handfinish - 4 - 3 - B4B	
				Handfinish - 4 - 4 - B4B	
				Handfinish - 4 - 5 - B4B	
				Handfinish - 4 - 6 - B4B	
				Handfinish - 4 - 7 - B4B	
				Handfinish - 4 - 8 - B4B	
				Handfinish - 4 - 9 - B4B	
				QC 5 - 10	
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	JAN 07 2020 68
				QC 5 - 9	9-89
210 Packaging 3-1 - Stock - B4B	2 pcs	1/16/20	0.00 0.00	QC 5 - 50	
				QC 5 - 30	
				QC 5 - 40	
				QC 5 - 61	
				QC 5 - 81	
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	

					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	DAS
					Packaging 3 - 35 - B4B	21
					Packaging 3 - 36 - B4B	21
220 QC 21 - SA	2 pcs	1/16/20	0.00 0.00	QC 21 - SA - 21	21	JAN 08 2020
				QC 21 - SA - 70	21	JAN 08 2020
				QC 21 - SA - 53	21	

Part Op 120 - 1- ASSEMBLE AS PER DWG 2- USE CBL-1240 AND CBL-460 TO MAKE D2690-6. CUT CBL-1240 CABLE AND
Descriptions: CRIMP CBL-460 AS PER DWG D2690
130 - (QC5- Inspect part completeness to step on W/O)
210 - (Identify as per dwg & Stock Location:)
220 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4C16A	Bolt	4 pcs (2 ea)	100-Packaging 1 - Pick Kit	5136844
AN4C36A	Bolt	4 Ea (2 ea)	100-Packaging 1 - Pick Kit	PM135848
CBL-1240	Cable	1.4160 ft (.708 ea)	100-Packaging 1 - Pick Kit	5198636
CBL-460	Loop Sleeve	4 Ea (2 ea)	100-Packaging 1 - Pick Kit	5187877
D2570	Bushing	8 pcs (4 ea)	100-Packaging 1 - Pick Kit	5232725
D4417-041	Step Assembly	2 pcs (1 ea)	100-Packaging 1 - Pick Kit	5241472
D4418-1	Step Lug	4 pcs (2 ea)	100-Packaging 1 - Pick Kit	5079474
D4428-1	Bushing	4 pcs (2 ea)	100-Packaging 1 - Pick Kit	B151527
MS17984-C415	Quick Release Pin	4 Ea (2 ea)	100-Packaging 1 - Pick Kit	5243456
MS21043-4	Nut	8 Ea (4 ea)	100-Packaging 1 - Pick Kit	5241133
NAS1149C0432R	Washer (AN860C416L)	16 Ea (8 ea)	100-Packaging 1 - Pick Kit	5233810

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Packaging 1 - Pick Kit	AN4C16A	4	49	0
	AN4C36A	4	6	0
	CBL-1240	1	459	0
	CBL-460	4	283	0
	D2570	8	380	0
	D4417-041	2	0	0
	D4418-1	4	4	0
	D4428-1	4	5	0
	MS17984-C415	4	3	0
	MS21043-4	8	1,453	0
	NAS1149C0432R	16	2,619	0

Part Specifications
Specifications could not be found.

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Job: _____		DISPOSITION			DEPARTMENT/PROCESS																					
Part No. _____		Rework ☐ Scrap ☐ Use-as-is ☐			Skid-tube ☐ Machining ☐ Large Fab ☐		Cross tube ☐ Small Fab ☐ Finishing ☐		Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐		Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐															
Date : _____		Sequence #:			QTY Affected :		MRB (QS042)																			
Description Work Order Deviation					Disposition																					
Root Cause Operator Manufacturing Process Equip/Tooling Handling/Preservation Material Product Improvement Process Improvement Human Factors					FAULT CATEGORY Contamination Misaligned/off center BOM/Route Broken/Damage/Defect Incomplete/Unclear Instructions Drill Holes Fit/Function Pressure/Forced Bending Crushing Cracks Crimp/Kink/Ripple/Wave/Twist Marks/Chatter Mislabeled Other/Details:																					
					Completed By																					
					Lead hand / Supervisor																					
					QC / QA Coordinator																					